

GYSPOT 32D-C is a convenient equipment for car body welding. This traditional A.C. spot-welder performs quality spot welds with new body car steel including high strength steel. Thanks to its new electronics controller, programming is very easy. In automatic mode, the user needs only to select steel thickness. In manual mode, the user programs the welding time and the welding current. The aluminium made clamp is lightweight and easy to handle. The clamping force can reach 300 daN with 7 bar air pressure. This A.C. spot welder has an excellent ratio price/performance.

DESCRIPTION

Ideal clamp for all types of metal works

- Lightweight and easy to handle: Weight : 5 kg
- Electrode with 360° swivel connection
- Single-sided welding tool with 2.5 meter cable: spot hammer welding, nut, bolt and rivet welding, carbon shrinking
- Accessory box
- Support cable bracket
- 32 Amps breaker (D curve)

PERFORMANCE

- Welding current :
 - Welding current 7 500 A
 - Forced air-cooling system for cables
 - 200 mm² cross-section Welding cables
 - Modes : one and four pulses.
- Electrode force:
 - Aluminium made electrodes
 - Clamping force : 300 daN with at 7 bar
 - Front pressure regulator.

MAN / MACHINE INTERFACE

Easy to use control panel.

Automatic mode:

Select reference steel plate thickness.

Manual mode :

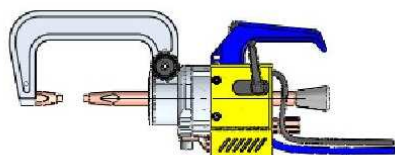
Select welding time and welding current

7 500 A
300 daN

Welding
HSS steel

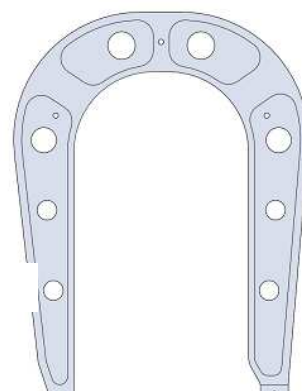


Not contractual picture



LxP= 106X34 mm

LxP= 160X80 mm



LxP= 220X450 mm

50/60Hz	A	I _{RMS} A	mm	U ₀ V	Câbles	100% Cu	cm	kg
					AIR COOLED			
					L	Ømm ²		
					• 2,2m	200		
					• 2,5m	150		
					• 8m	3x6 H07RNF		
2x400	32 (D)	7 500	3 + 3	1,2+3	11		55x75 x190	100

NF EN 50063

CE NORMES EUROPÉENNES - EUROPEAN STANDARDS
EUROPAISCHE NORM - NORMAS EUROPEAS
EUROPESE NORM